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CUSTOM FABRICATION SERVICES

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Machine Capabilites & Labor Rates

Machine	Model	Size width	Size length	Height	Thickness	Min. setup fee	Aprrx: lead time (Expediting Available)
CNC Fiber Laser	Model CY2D 4000 watt Fiber laser	72"	144"		1/2" HR, 3/8"ss, 3/8" Alum	1hr / \$100 1/2 hr engineering and 1/2 hr cut	5-10 business days
Calypso CNC Water Jet Dual head waterjet	Model 12x6 Hammerhead 100 HP Pump	72"	120"		10" across the board	1hr / \$110 1/2 hr engineer and 1/2 hr cut	5-10 business days
Cincinnati CNC Break press	Serial 49017 Max Capacity 230T 10" Stroke		120"		1/2"/ 6ft 3/8" 12'	1/2 hr @ \$45	5-10 business days
Accupress Hydraulic Brake press 175 ton 12' form bed	Model 717512		144'			1/2 hr @ \$45	5-10 business days
Small Roller "Baileigh"	Model PR-514 HRC Min dia. 4.5"x 16ga x 3' Min ID 4"	4.0 roll				1/2 hr @ \$45	5-10 business days
Meduim Roller	Model 100-5-5 10ga x 60" capacity Cone rolling available Min ID 6"	6" roll				1/2 hr @ \$45	5-10 business days
Big Roller Roccia cnc roller	Model HR4W 3014 Min diameter 12"	12"roll			1/2" 120	1/2 hr @ \$45	5-10 business days
CNC Robot Welder	Fanuc Acr Mate 120IC Powered by a Lincoln R350 powerwave	cell 6'	cell 12'		HR / SS	1hr \$90 the 1hr includes 1/2 hr program and 1/2 hr weld	3-10 business days
CNC Hurco Mill	Model VMX42	24"	42"	24"		1hr @ \$75	5-10 business days
CNC Doosan Lathe	Model PUMA 240B	turning Diameter 13.8"	machine length 22"	2.6" through hole		1 hr @ \$75	5-10 business days
Solid Screw Flight Former					3/8" material up to 16" flight full pitch (Any pitch)Max OD 16" Min ID 1.5	Minimum \$100 first time setup fee for all custom sizes Standard size price per lot (ask for quote) Minimum of 10 flights for price break	5-10 business days
General fab					Stainless Steel, Mild Steel, Aluminum, Mig and Tig welding Available	Labor rate minimum \$75 / HR (quoted or time and material)	5-10 business days depending on work load

Powder Coating Big oven		14'	38'	9'		\$85/ HR stock color included/ custom to be quoted	5-10 BD
Powder Coating Small oven		8'	8'	9'		\$85/ HR stock color included/ custom to be quoted	5-10 BD
Sand blast		20'	20'	10'		\$100/ hr quote upon request	5-10 BD

Lead times are approximate. Expediting available for a fee.